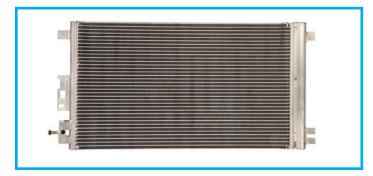
## TECH TIP

## CONDENSERS WITH BUILT-IN FILTER/DRIERS

Beginning in 2017, some International models have combined the condenser and filter/drier into one assembly. Instead of replacing the filter/drier as a separate unit, a plug in the canister (see pictures below) is unscrewed and a new desiccant kit is installed. Just like the old style filter/drier, these kits must be replaced along with the compressor in order to ensure a long lasting repair.





## **INSTRUCTIONS FOR FILTER BAG**

- 1. Mount drier bag into drier tank with overlapped area DOWNWARD.
- 2. Install plastic insert so that convex part is pointing up towards the filter bag.
- 3. Apply small amount of DURA SEAL 1000 or mineral oil to threads and O-rings of aluminum screw supplied. NOTE: never use ESTER or PAG to lube threads or o rings)
- 4. Install screw and torque to 13.0 NM(115 inch pounds)

IMPORTANT: DO NOT OVER TORQUE THE SUPPLIED NUT OR DAMAGE COULD OCCUR RESULTING IN A LEAK!